

<b>Primer</b>	<b>FP440</b>	<b>Epoxy Primer Basic Grey</b>	TDS No.: FP440/UK
<b>Topcoat</b>	<b>TB300</b>	<b>Synthetic Topcoat High Gloss</b>	TDS No.: TB300/UK

<b>Preparation and Pre-treatment</b>	<b>Characteristics</b>
<p>Iron, steel, cast iron, aluminium, glass fibre reinforced plastic, for plastic substrates – after suitability and adhesion test, use FP600 Plastic Primer. Hardened, solvent resistant surfaces, sanded original and old paintwork.</p> <p>The durability of the coating system largely depends on the thoroughness of the preparation of the surface (for more detailed information about preparing, see the Technical Information “Preparation and Pre-treatment”).</p> <p>For more information see our Technical Data Sheets.</p>	2K Epoxy Primer 1K Synthetic Topcoat Total layer thickness: 80-160µm
	<b>Application</b> Conversion gun, brush, roller Airless, Airmix

<b>Primer</b>				
<b>Product</b>		<b>Mixing ratio (Volume)</b>	<b>Layers</b>	<b>Dry times</b>
FP440	Epoxy Primer “Basic” Grey	5	1-2 40-140µm	Dust dry: 10-15 min/20°C Recoatable: 1-48 hours/20°C Dry: 10-16 hours/20°C Force dry: 40-50 min/60°C
AP404	Epoxy Activator	2		
RS405	Epoxy Reducer	+ 10-25%		
Wet on wet application 1 layer 40-60µm respraying with Topcoat after 1 hour. Higher thicknesses possible (up to 140µm) if given extended drying times After 48 hours, please sand again.				

<b>Topcoat</b>				
<b>Product</b>		<b>Mixing ratio (Volume)</b>	<b>Layers</b>	<b>Dry times</b>
TB300	Synthetic Topcoat High Gloss	100 parts	2 40-60µm	Dust dry: 20'-30'/20°C Dry to assembly: 5-7 hours/20°C Dry: 24 hours/20°C Force dry: 30'/60°C
RS300	Synthetic Reducer	15-30%		

For a higher chemical resistance and faster drying, use AS300 Synthetic Activator (max. 25% + 0-10% RS300 Synthetic Reducer can be added), instead of the Synthetic Reducer.

Possibility of using AD300 Synthetic Matting Agent.  
 Possibility of using AD309 Synthetic High Build Additive.

Please see the TDS for more information.

<b>Information:</b>
If you want to weigh the components using scales, please use our VIM-CRS software. For airless or air assisted processing, follow the instructions on our technical data sheet. Further information about the products mentioned can be found in our technical data sheets.