

<b>Primer</b>	<b>FP300</b>	<b>Synthetic Primer DTM Grey</b>	TDS-Nr.: FP300/UK
<b>Topcoat</b>	<b>TB300</b>	<b>Synth. Topcoat „Performance“ High Gloss</b>	TDS-Nr.: TB300/UK

<b>Preparation and Pre-treatment</b>	<b>Characteristics</b>
Steel, cast iron, aluminum, galv. steel, glass fiber reinforced plastic, for plastic substrates – after suitability and adhesion test, use FP600 Plastic Primer. Hardened, solvent resistant surfaces, sanded original- and old paintwork.	1K Synthetic Primer DTM
	1K Synthetic Topcoat
The durability of the coating system largely depends on the thoroughness of the preparation of the surface (for more detailed information about preparing, see the Technical Information “Preparation and Pre-treatment”).	Total layer thickness: 80-120µm
	<b>Application</b>
For more Information see our Technical Data Sheets.	Conversional spray gun

<b>Primer</b>				
<b>Product</b>		<b>Mixing ratio (Volume)</b>	<b>Layers</b>	<b>Dry times</b>
FP300	Synthetic Primer DTM Grey	100 parts	1-2 40-60µm	Dust dry: 20 min./20°C Recoatable: 30-45 min./20°C Dry: 6-8 hours/20°C Force-dry: 20-30 min./60°C
RS300	Synthetic Reducer	15-30%		
N.C. Reducer RS330 can also be used. Other Synthetic Primers: PB300 and PB330 (tintable, according to CRS (colour retrieval system) formulation).				

<b>Topcoat</b>				
<b>Product</b>		<b>Mixing ratio (Volume)</b>	<b>Layers</b>	<b>Dry times</b>
TB300	Synthetic Topcoat High Gloss	100 parts	2 40-60µm	Dust dry: 20'-30'/20°C Dry to assembly: 5-7 hours/20°C Dry: 24 hours/20°C Force-Dry: 30'/60°C
RS300	Synthetic Reducer	15-30%		
N.C. Reducer RS330 can also be used. For a higher chemical- and weather resistance and for faster curing, use Activator AU500 or AU575 by 5-10% and the amount of Reducer. Possibility with AD300 Synthetic Matting Agent, too. Other Synthetic Topcoats: TB330, TB332 and TB350 Please, see the TDS for more information.				

<b>Information:</b>
If you want to weigh the components by balance, please use our VIM-CRS software. For airless or air mix processing, follow the instructions on our technical data sheet. Further Information about the products mentioned can be found in our technical data sheets.