

Primer	PB330	Fast Drying Anti-corrosion Primer	TDS-Nr.: PB330/UK
Topcoat	TB330	Synthetic Topcoat High Gloss	TDS-Nr.: TB330/UK

Preparation and Pre-treatment	Characteristics
<p>Steel, cast iron, aluminum, galv. steel, glass fiber reinforced plastic, for plastic substrates – after suitability and adhesion test, use FP600 Plastic Primer. Hardened, solvent resistant surfaces, sanded original- and old paintwork.</p> <p>The durability of the coating system largely depends on the thoroughness of the preparation of the surface (for more detailed information about preparing, see the Technical Information “Preparation and Pre-treatment”).</p> <p>For more Information see our Technical Data Sheets.</p>	1K Synthetic Primer Binder tintable
	1K Synthetic Topcoat
	Total layer thickness: 80-120µm
	Application
	Conventional spray gun

Primer				
Product		Mixing ratio (Volume)	Layers	Dry times
PB330	Fast Drying Anti-corrosion Primer tintable	100 parts	1-2 40-80µm	Dust dry: 15-20 min./20°C Recoatable: 40-60 min./20°C Dry: hours/20°C Force-dry: 20-30 min./60°C
RS300	Synthetic Reducer	20-30%		
N.C. Reducer RS330 can also be used. Select from CRS (colour retrieval system) the requested Color and follow the instruction. Other Synthetic Primers: PB300 (tintable) and FP300 (grey)				

Topcoat				
Product		Mixing ratio (Volume)	Layers	Dry times
TB330	Synthetic Topcoat High Gloss	100 parts	2 60-80µm	Dust dry: 20'-30'/20°C Dry to assembly: 2-3 hours/20°C
RS300	Synthetic Reducer	20-30%		Dry: 24 hours/20°C Force-Dry: 30'/60°C
<p>N.C. Reducer RS330 can also be used.</p> <p>For a higher chemical- and weather resistance also for faster curing, use Activator AU500 or AU575 by 5-10% and the amount of Reducer.</p> <p>Other Synthetic Topcoats: TB300, TB332 and TB350</p> <p>Please, see the TDS for more information.</p>				

Information:
<p>If you want to weigh the components by balance, please use our VIM-CRS software.</p> <p>For airless or air mix processing, follow the instructions on our technical data sheet.</p> <p>Further Information about the products mentioned can be found in our technical data sheets.</p>