

Primer	FP400	Epoxy Primer Grey	TDS-Nr.: FP400/UK
Topcoat	TB530	Fleet-Coat High Gloss Topcoat	TDS-Nr.: TB530/UK

Preparation and Pre-treatment	Characteristics
<p>Steel, stainless steel (blasted), cast iron, galvanized steel, aluminum, glass fiber reinforced plastic. Hardened, solvent resistant surfaces, sanded original- and old paintwork. For plastic substrates – after suitability and adhesion test, use FP600 Plastic Primer.</p> <p>The durability of the coating system largely depends on the thoroughness of the preparation of the surface (for more detailed information about preparing, see the Technical Information “Preparation and Pre-treatment”).</p> <p>For more Information see our Technical Information- and Data Sheets.</p>	2K Epoxy Primer
	2K PU/Acrylic Topcoat
	Total layer thickness: 100-140µm
	Application
	Conversional spray gun,
	Airless or with air support

Primer				
Product		Mixing ratio (Volume)	Layers	Dry times
FP400	Epoxy Primer Grey	3 parts	1-2 40-80µm	Dust dry: 20 min./20°C Recoatable: 1-48 hours/20°C Dry: 10-16 hours/20°C Force-dry: 30-40 min./60°C
AP401	Epoxy Activator	1 part		
RS405	Epoxy Reducer	+ 10-40%		
<p>For larger objects or areas with higher temperatures use RS407 Epoxy Reducer Slow.</p> <p>As Sanding Primer use 10-25% Epoxy Reducer.</p> <p>Wet on wet application use 25-40% Epoxy Reducer / 1 layer 30-40µm.</p> <p>After 48 hours please, sand again.</p> <p>FP401 Epoxy Primer DTM is the same product only the color is white.</p> <p>For higher layer thickness use Epoxy Primer FP440 Grey up to 140µm.</p>				

Topcoat				
Product		Mixing ratio (Volume)	Layers	Dry times
TB530	Fleet-Coat High Gloss Topcoat	2 parts	2 50-70µm	Dust dry: 20-30 min./20°C Dry to assembly: 4-5 hours/20°C Dry: 24hours/20°C Force-dry: 30-40 min./60°C
AU530	Polyurethane Activator	1 part		
RS605	Universal Reducer	+ 15-30%		

<p>For a faster process of drying use AA600 Accelerator (max.3%), to dispense with the amount of Reducer.</p> <p>Possibility with AD600 High Build Additive, AD601 Texture Additive “Fine” and AD602 Texture Additive “Coarse”.</p> <p>Fleet-Coat is also available in a matt version TB532.</p> <p>Please, see the TDS for more information.</p>

Information:
<p>If you want to weigh the components by balance, please use our VIM-CRS software.</p> <p>For airless or air mix processing, follow the instructions on our technical data sheet.</p> <p>Further Information about the products mentioned can be found in our technical data sheets.</p> <p>For recommended layer thickness, as per ISO 12944, see the information sheet TI-G9.</p>