

GENERAL INFORMATION

The EC95 Euro Clear Coat has a high film build, is easy to apply and polish.

MIXING RATIO



2 : 1 (Clear Coat : Hardener)

GUN SETUP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,4	2/29
HE	1,3-1,4	2/29

APPLICATION



2 - 3 coat (2,0 - 3,0 mil DFT)

Allow previous coat to become non stringing before applying the next coat.

FLASH OFF AND DRY TIMES



AIR DRY 21°C / 70 °F		FORCED DRY 60°C / 140°F	
Flash off	Non stringing	Flash off	10 minutes
Dust-free	30 minutes	Dust-free	
Dry-to-handle		Dry-to-handle	35-40 minutes
Dry-to-tape		Dry-to-tape	
Dry-to-sand	12-24 hours	Dry-to-sand	
Dry-to-polish		Dry-to-polish	

SUBSTRATES



W00 - W999 Octabase Eco Plus System, B00 - B999 Octabase System, OEM topcoats, Aged Refinishes and sanded OEM finishes in good condition.

Basecoat should be fully dry.

POTLIFE



1 hour

COMPONENTS



H94 Euro Clear Hardener Fast
H95 Euro Clear Hardener Medium
H96 Euro Clear Hardener Slow

ADDITIVES



SURFACE PREPARATION



- Mask entire vehicle to eliminate unwanted overspray.



NEXT LAYER



PHYSICAL DATA

RTS REGULATORY DATA:		2:1
	lb./gal	g/L
Actual VOC	1.2 Max.	141 Max.
Regulatory VOC (less water and exempt solvents)	2.1 Max.	250 Max.
Density	9.0 - 9.45	1088 - 1135
	WT. %	VOL. %
Total Solids Content	41 - 43	39.5 - 41.5
Total Volatile Content	57 - 59	50.5 - 52.5
Water	0	0
Exempt Compound Content	44.5 - 46.5	42.5 - 44.5
Coating Category	Clear Coating	



PROTECTION



Use suitable respiratory protection (*we recommend the use of a fresh air supply respirator*).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.octoral.com>

CLEANUP



Cleaning the Equipment / Per local regulations.

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES



Confirm compliance with national, state, and local air quality rules before use.

TA875 Fade Out Thinner can be used to melt in clear coat blend edge.