

GENERAL INFORMATION

PA5 Grey Shade 1K Primer, Light Grey GS905 is a rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats.

MIXING RATIO



GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

Aerosol distance 20-25cm (8-10")

APPLICATION



1 - 3 coat 15 - 35 µm (0,6-1,4 mil)

FLASH OFF AND DRY TIMES



	AIR DRY 20°C / 68°F	FORCED DRY 60°C / 140°F
Flash off	2 - 3 minutes	Flash off
Dust free	-	Dust free
Dry to handle	15 - 20 minutes	Dry to handle
Dry to tape	-	Dry to tape
Dry to sand	-	Dry to sand
Dry to polish	-	Dry to polish

SUBSTRATES



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanised steel and aluminium.

POT LIFE AT 20°C / 68°F



COMPONENTS



ADDITIVES



SURFACE PREPARATION



Clean surface with TD20 Silicone Remover and wipe dry with a clean cloth before the product flashes off.

One coat application no sanding is required, light sanding with soft sanding pad (P800) for overspray on 2-3 coats applications.



NEXT LAYER



W00 - W999 Octobase Eco Plus System
B00 - B999 Octobase System
A00 - A98 Octocryl System

PHYSICAL DATA

EU REGULATIONS	
VOC Code	2004/42/IIB(e)(840)791
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.	IIB/e. Special finishes - All types. EU limit values: 840 g/l. (2007) This product contains a maximum of 791 g/l VOC
Chemical Base	Special resins mixed with modified epoxy
Viscosity (RTS)	
Specific Gravity (kg/l)	0,732
Flash Point Closed Cup	-41°C / -42°F
Volume % Solids	3,5
Economy	1 m ² /L/35 µm 40 ft ² /Gal/1,4 mil
Gloss	Matt
Colour	Light Grey

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.octoral.com/en/octoral/choose_localization

CLEAN UP



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STORAGE/SHELF LIFE

Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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