

### GENERAL INFORMATION

AM002 Matting Additive 2K is developed for lowering the gloss of A00 - A98 Octocryl System.

### MIXING RATIO



GLOSS LEVEL	GLOSS UNITS	MIXING RATIO	HS HARDENER	2K / MS HARDENER	UNI THINNER
Semi Gloss	60-80	80/20	3 : 1	2 : 1	0-5%
Satin Gloss	40-60	50/50	3 : 1	2 : 1	0-5%
Egg Gloss	20-40	35/65	3 : 1	2 : 1	0-5%

**Mix thoroughly before adding hardener.**

**If required thin with uni thinner.**

### GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,2-1,4	2/29
HE	1,2-1,4	1,8-2,0/26-29
Pressure tank	2,2-2,5	3,0-5,0/44-73
Airless/ Airmix	0,015"/40°	160-200

### APPLICATION



2 coat 40 - 60 µm (1,4-2,2 mil)

### FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust free	-	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-

### SUBSTRATES



See TDS A00 - A98 Octocryl System.

### POT LIFE AT 20°C / 68°F



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### COMPONENTS



A00 - A98 Octocryl System  
H14 2K Hardener Fast  
H34 MS Hardener Fast  
H35 MS Hardener Medium  
H36 MS Hardener Slow  
H53 HS Hardener Very Fast  
H54 HS Hardener Fast  
H55 HS Hardener Medium  
H56 HS Hardener Slow  
TA900 Uni Thinner Fast  
TA910 Uni Thinner Medium  
TA920 Uni Thinner Slow

### ADDITIVES



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### SURFACE PREPARATION



Pre clean the surface with TD20 Silicone Remover wipe on and wipe dry. Sand surface with P400 or finer grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with TD20 Silicone Remover wipe on and wipe dry.



**Mask entire vehicle to eliminate unwanted overspray.**

### NEXT LAYER



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### PHYSICAL DATA

PHYSICAL DATA AM002 MATting ADDITIVE 2K		
Chemical Base	Acrylic resin with matting agents	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	1,035
	Flash Point Closed Cup	26°C / 78,8°F
	Volume % Solids	29,9
	Economy	-
	Gloss	-
	Colour	Milky

### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.octoral.com/en/octoral/choose\\_localization](https://sds.octoral.com/en/octoral/choose_localization)

### CLEAN UP



Gun Cleaner

### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



### NOTES

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