OCTORAL

TA875
FADE-OUT THINNER

GENERAL INFORMATION

TA875 Fade-Out Thinner is designed to fade out 2K top coats, clear coats and 2K wet on wet primer filler on a fade-out area, when partially priming a panel. It creates a smooth transition into the existing finish, so polishing is minimized with top coats. As the ratio between pressure and material inside the canister is adjusted optimally, the product's fast flash off allows for excellent edge wetting during the fade-out process.

This TDS is about the aerosol and the liquid version.

MIXING RATIO

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GUN SET UP

	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

APPLICATION

Please see page 2.

FLASH OFF AND DRY TIMES

AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	**Flash off**	-
Dust free	-	**Dust free**	-
Dry to handle	-	**Dry to handle**	-
Dry to tape	-	**Dry to tape**	-
Dry to sand	-	**Dry to sand**	-
Dry to polish	-	**Dry to polish**	-

SUBSTRATES

All correctly prepared and applied top coats and clear coats.

POT LIFE AT 20°C / 68°F

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COMPONENTS

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ADDITIVES

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SURFACE PREPARATION

Prepare blending area by intensive cleaning with TD20 Silicone Remover. Polish the entire area to remove all imperfection & machine sand around the blend area with P2000-3000. Degrease throughly with TD20 Silicone Remover. After pretreatment do not touch with bare hands.

Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER

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PHYSICAL DATA

PHYSICAL DATA TA875 Fade-Out Thinner		
Chemical Base	Mix of organic solvents	
Physical Properties	**Viscosity (RTS)**	-
	Specific Gravity (kg/l)	0,714
	Flash Point Closed Cup	-41 °C / -41,8°F
	Volume % Solids	0,2
	Economy	-
		-
	Gloss	High gloss
	Colour	-

valspar AUTOMOTIVE

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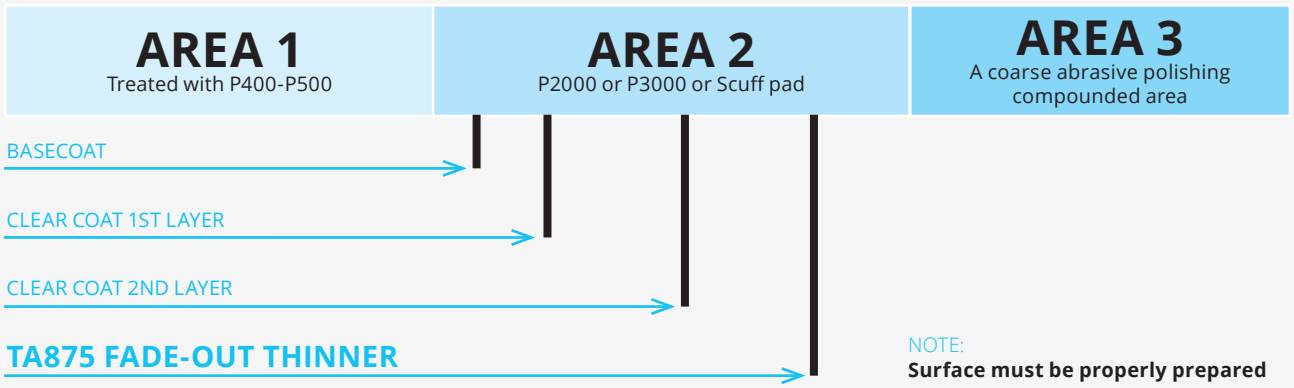
When working with the Octoral TA875 Fade-Out Thinner a typical fading of the clear coat edge needs to be applied where it is not possible to paint the clear coat to a hard edge and/or edge blending is required. Follow the process below directly after applying and drying the basecoat.

PROCESS FOR BLENDING CLEAR COAT WITH TA875 FADE-OUT THINNER



STEP 1

Application
The first clear coat layer is applied over the basecoat area to finish slightly beyond P400 and or P500 scratch pattern.

STEP 2

Application
Fully wet the entire clear coat edge with the TA875 Fade-Out Thinner carrying part way into P2000/ P3000 scuff pad scratch pattern. No flash-off is required after the second application of clear coat.

STEP 3

Repeat Step 2
Slightly further into P2000/ P3000 scuff pad scratch pattern for optimal edge blending.

STEP 4

Repeat Step 3 (if needed)
Slightly further into P2000/ P3000 scuff pad scratch pattern to finish.

STEP 5

Dry Time
Ensure the clear coat is fully cured and cooled down before the next step.

STEP 6

Polishing
When working on a small area, handpolishing the area with compound and polishing cloth is sufficient. For larger areas we recommend to use machine polish with compound.

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PROTECTION
Use suitable respiratory protection *(fresh air supply respirator is strongly recommended).*

For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.octoral.com/en/octoral/choose_localization

CLEAN UP
Gun Cleaner

STORAGE/SHELF LIFE
Minimum 5 years (liquid), 10 years (aerosol); (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES
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