

GENERAL INFORMATION

TD25 Antistatic Degreaser was developed for degreasing of plastic parts in order to avoid charging of the plastic parts and to minimize dust inclusion during application.

MIXING RATIO



GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

APPLICATION



FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust free	-	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-

SUBSTRATES



Properly prepared plastic parts.

POT LIFE AT 20°C / 68°F



COMPONENTS



ADDITIVES



SURFACE PREPARATION



When a surface has been cleaned with TD25 Antistatic Degreaser, masking-tape will not adhere. This has no effect on the adherence of the paint-system.



NEXT LAYER



PHYSICAL DATA

EU REGULATIONS		
VOC Code		2004/42/II B(a)(850)771
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.		II B/a. Preparatory and cleaning - Preparatory. EU limit values: 850 g/l. (2007) This product contains a maximum of 771 g/l VOC.
Chemical Base	Mix of organic solvents with anti-static agent	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	0,786
	Flash Point Closed Cup	28°C / 84,4°F
	Volume % Solids	1
	Economy	-
	Gloss	-
	Colour	-

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.octoral.com/en/octoral/choose_localization

CLEAN UP



STORAGE/SHELF LIFE

Minimum 5 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES