

### GENERAL INFORMATION

C60 Clear Coat 2K is a high gloss clear finish that is very easy to use. Can be both air-dried and forced-dried.

### MIXING RATIO



2 : 1 Clear Coat : 2K / MS Hardener + 0 - 5% Uni Thinner

**If required thin with Uni Thinner.**

### GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,4	2/29
HE	1,2-1,4	1,8-2,0/26-29
Pressure tank	1,0-1,2	3,5-4,5/51-65

### APPLICATION



2 - 3 coat 40 - 50 µm (1,57-2,0 mil)

### FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	5 - 10 minutes	Flash off	5 - 10 minutes
Dust free	20 - 30 minutes	Dust free	-
Dry to handle	12 hours	Dry to handle	25 - 35 minutes
Dry to tape	-	Dry to tape	After cooling down
Dry to sand	-	Dry to sand	After cooling down
Dry to polish	12 hours	Dry to polish	After cooling down

### SUBSTRATES



B00 - B999 Octobase System. Sanded and degreased old layers.

**Basecoat should be fully dry.**

### POT LIFE AT 20°C / 68°F



120 - 240 minutes

### COMPONENTS



H13 2K Hardener Very Fast  
H14 2K Hardener Fast  
H15 2K Hardener Medium  
H16 2K Hardener Slow  
H34 MS Hardener Fast  
H35 MS Hardener Medium  
H36 MS Hardener Slow  
TA900 Uni Thinner Fast  
TA910 Uni Thinner Medium  
TA920 Uni Thinner Slow  
TA855 Spot Repair Thinner  
TA875 Fade-Out Thinner

### ADDITIVES



AC001 2K Structure Coat Fine  
AC002 2K Structure Coat Coarse  
AE001 Elastic 2K

**Add before hardener.**

### SURFACE PREPARATION



**Mask entire vehicle to eliminate unwanted overspray.**



### NEXT LAYER



### PHYSICAL DATA

PHYSICAL DATA C60 CLEAR COAT 2K		
Chemical Base	2K Polyurethane Finish	
Physical Properties	Viscosity (RTS)	15 - 17 Dincup 4 / 20°C
	Specific Gravity (kg/l)	0,964
	Flash Point Closed Cup	29°C / 84,2°F
	Volume % Solids	33,2
	Economy	6,6 m²/L/50 µm 270 ft²/Gal/2 mil
	Gloss	High gloss
	Colour	-



### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.octoral.com/en/octoral/choose\\_localization](https://sds.octoral.com/en/octoral/choose_localization)

### CLEAN UP



Gun Cleaner

### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



### NOTES

**Specific information for use in Europe (EU): This product (ready for use) is not VOC compliant. Please refer to VOC declaration (2004/42/EC).**