

## C60 CLEAR COAT 2K

#### **GENERAL INFORMATION**

C60 Clear Coat 2K is a high gloss clear finish that is very easy to use. Can be both air-dried and forced-dried.

#### MIXING RATIO



2:1 Clear Coat: 2K / MS Hardener + 0 - 5% Uni Thinner

If required thin with Uni Thinner.

#### **GUN SET UP**



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,4	2/29
HE	1,2-1,4	1,8-2,0/26-29
Pressure tank	1,0-1,2	3,5-4,5/51-65

#### **APPLICATION**



2 - 3 coat 40 - 50 µm (1,57-2,0 mil)

### FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	5 - 10 minutes	Flash off	5 - 10 minutes
Dust free	20 - 30 minutes	Dust free	-
Dry to handle	12 hours	Dry to handle	25 - 35 minutes
Dry to tape	-	Dry to tape	After cooling down
Dry to sand	-	Dry to sand	After cooling down
Dry to polish	12 hours	Dry to polish	After cooling down

#### **SUBSTRATES**



 ${\rm B00}$  -  ${\rm B999}$  Octobase System. Sanded and degreased old layers.

#### Basecoat should be fully dry.

#### POT LIFE AT 20°C / 68°F



120 - 240 minutes

#### **COMPONENTS**



H13 2K Hardener Very Fast H14 2K Hardener Fast H15 2K Hardener Medium H16 2K Hardener Slow H34 MS Hardener Fast H35 MS Hardener Medium H36 MS Hardener Slow TA900 Uni Thinner Fast TA910 Uni Thinner Medium TA920 Uni Thinner Slow TA855 Spot Repair Thinner TA875 Fade-Out Thinner

#### **ADDITIVES**



AC001 2K Structure Coat Fine AC002 2K Structure Coat Coarse AE001 Elastic 2K

Add before hardener.

### SURFACE PREPARATION



Mask entire vehicle to eliminate unwanted overspray.



#### **NEXT LAYER**



#### PHYSICAL DATA

PHYSICAL DATA C60 CLEAR COAT 2K				
Chemical Base	2K Polyurethane Finish			
Physical Properties	Viscosity (RTS)	15 - 17 Dincup 4 / 20°C		
	Specific Gravity (kg/l)	0,964		
	Flash Point Closed Cup	29°C / 84,2°F		
	Volume % Solids	33,2		
	Economy	6,6 m²/L/50 μm		
		270 ft²/Gal/2 mil		
	Gloss	High gloss		
	Colour	-		

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. Unless valspar agrees otherwise in writing, valspar makes no warranties, express or implied, and disclaims all implied warranties including warranties of merchantability or fitness for a particular use or freedom from patent infringement. Valspar will not be liable for any special, incidental or consequential damages. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. © 2012 The Valspar Corporation. All rights reserved.





# CLEAR COAT 2K

PROTECTION
Use suitable respiratory protection (fresh air supply respirator is strongly recommended).



For more detailed information please visit the following link for the

https://sds.octoral.com/en/octoral/choose\_localization

#### **CLEAN UP**



Gun Cleaner

#### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



#### NOTES

Specific information for use in Europe (EU): This product (ready for use) is not VOC compliant. Please refer to VOC declaration (2004/42/EC).

