

### GENERAL INFORMATION

AT001 HS Taping Additive is an additive for multi-colour work and striping on commercial vehicles and passenger cars. AT001 HS Taping Additive allows you to apply multiple colours within a short time frame.

#### MIXING RATIO



2 : 1 HS420 Top Coat : HS420 Hardener + 15 % Taping Additive

#### GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,2-1,4	2/29
HE	1,2-1,4	2,0-2,5/29-36
Pressure tank	0,85-1,1	-
Airless/ Airmix	0,009"- 0,011"/40°	180-200

#### APPLICATION



2 coat 30 - 50 µm (1,2-2,0 mil)

#### FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust free	-	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-

#### SUBSTRATES



#### POT LIFE AT 20°C / 68°F



30 minutes

#### COMPONENTS



F00 - F98 Octocoat HS420 System  
H23 HS420 Hardener Very Fast  
H24 HS420 Hardener Fast  
H25 HS420 Hardener Medium  
PE420 HS420 Special Thinner

#### ADDITIVES



**PE420 HS420 Special Thinner to be replaced by AT001 HS Taping Additive.**

#### SURFACE PREPARATION



Pre clean the surface with TD20 Silicone Remover wipe on and wipe dry. Sand surface with P400 or finer grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with TD20 Silicone Remover wipe on and wipe dry.



**Mask entire vehicle to eliminate unwanted overspray.**

#### NEXT LAYER



#### PHYSICAL DATA

PHYSICAL DATA AT001 HS TAPING ADDITIVE		
Chemical Base	Mix of organic solvents with catalyst	
Physical Properties	Viscosity (RTS)	17 - 19 Dincup 4 / 20°C
	Specific Gravity (kg/l)	0,92
	Flash Point Closed Cup	27°C / 80,6°F
	Volume % Solids	2,2
	Economy	-
	Gloss	-
	Colour	-



### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.octoral.com/en/octoral/choose\\_localization](https://sds.octoral.com/en/octoral/choose_localization)

### CLEAN UP



Gun Cleaner

### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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