

## GENERAL INFORMATION

AC001 2K Structure Coat Fine is an additive to create a structured surface in combination with HS420, HS and MS top coats. This additive has been developed for commercial vehicles, passenger cars and industrial coatings.

## MIXING RATIO



2 : 1 Top coat : Structure Coat

## GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

## APPLICATION



See TDS HS420, HS and MS Clear Coats and Top Coats.

## FLASH OFF AND DRY TIMES



See TDS HS420, HS and MS Clear Coats and Top Coats.

## SUBSTRATES



See TDS HS420, HS and MS Clear Coats and Top Coats.

## POT LIFE AT 20°C / 68°F



See TDS HS420, HS and MS Clear Coats and Top Coats.

## COMPONENTS



A00 - A98 Octocryl System  
F00 - F98 Octocoat HS420 System  
All HS420 clear coats  
All MS clear coats  
Matt Clears

**For compatibility see TDS Top Coats and Clear Coats.**

## ADDITIVES



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## SURFACE PREPARATION



See TDS HS420, HS and MS Clear Coats and Top Coats.

**Mask entire vehicle to eliminate unwanted overspray.**



## NEXT LAYER



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## PHYSICAL DATA

PHYSICAL DATA AC001 2K STRUCTURE COAT FINE	
Chemical Base	Polyester resin with Polypropylene wax
Physical Properties	Viscosity (RTS)
	-
	Specific Gravity (kg/l)
	1,022
	Flash Point Closed Cup
	27°C / 80,6°F
	Volume % Solids
	63,3
Physical Properties	Economy
	-
	Gloss
	-
Physical Properties	Colour
	Milky

### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.octoral.com/en/octoral/choose\\_localization](https://sds.octoral.com/en/octoral/choose_localization)

### CLEAN UP



Gun Cleaner

### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



### NOTES

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