

GENERAL INFORMATION

AC001 2K Structure Coat Fine is an additive to create a structured surface in combination with HS420, HS and MS top coats. This additive has been developed for commercial vehicles, passenger cars and industrial coatings.

MIXING RATIO



2 : 1 Top coat : Structure Coat

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

APPLICATION



See TDS HS420, HS and MS Clear Coats and Top Coats.

FLASH OFF AND DRY TIMES



See TDS HS420, HS and MS Clear Coats and Top Coats.

SUBSTRATES



See TDS HS420, HS and MS Clear Coats and Top Coats.

POT LIFE AT 20°C / 68°F



See TDS HS420, HS and MS Clear Coats and Top Coats.

COMPONENTS



A00 - A98 Octocryl System
F00 - F98 Octocoat HS420 System
All HS420 clear coats
All MS clear coats

For compatibility see TDS Top Coats and Clear Coats.

ADDITIVES



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SURFACE PREPARATION



See TDS HS420, HS and MS Clear Coats and Top Coats.

Mask entire vehicle to eliminate unwanted overspray.



NEXT LAYER



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PHYSICAL DATA

PHYSICAL DATA AC001 2K STRUCTURE COAT FINE		
Chemical Base	Polyester resin with Polypropylene wax	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	1,022
	Flash Point Closed Cup	27°C / 80,6°F
	Volume % Solids	63,3
	Economy	-
	Gloss	-
	Colour	Milky

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.octoral.com/en/octoral/choose_localization

CLEAN UP



Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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