# **1-16505**DeBeer Grey Shade 1K Primer, Light Grey

## **GENERAL INFORMATION**

1-16505 DeBeer Grey Shade 1K Primer, Light Grey GS905 is a rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats.

#### **MIXING RATIO**



#### **GUN SETUP**



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

Aerosol distance 20-25cm (8-10")

### **APPLICATION**



1 - 3 coat 0,6-1,4 mil

### **FLASH OFF AND DRY TIMES**



·:	•	·:·:	
	_ `	-	

AIR DRY 20 °C / 68 °F		FORCED DRY 60°C / 140°F	
Flash off	2 - 3 minutes	Flash off	2 - 3 minutes
Dust-free	-	Dust-free	-
Dry-to-handle	-	Dry-to-handle	-
Dry-to-tape	-	Dry-to-tape	-
Dry-to-sand	-	Dry-to-sand	-
Dry-to-polish	-	Dry-to-polish	-

# **SUBSTRATES**



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanized steel and aluminium.

## **POTLIFE**



**COMPONENTS** 



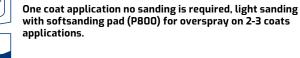
# **ADDITIVES**



### **SURFACE PREPARATION**



Clean surface with a Low VOC surface cleanerand wipe dry with a clean cloth before the product flashes off.



#### **NEXT LAYER**



MM 900 - 9999 WaterBase 900+ Series

## **PHYSICAL DATA**

RTS REGULATORY DATA:	AS-IS Ready for Use		
	lb./gal	g/L	
Actual VOC	6 Max	718 Max	
Coating Category	Autobody Primer (CA) / CCP (Federal)		
Product Weighted Reactivity	0.95 Max (CA) / 1.55 Max (Federal)		

## **PROTECTION**



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com

# **CLEANUP**



**STORAGESHELFLIFE** 

Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

## **NOTES**



INFORMATION: If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.

