

GENERAL INFORMATION

1-16505 DeBeer Grey Shade 1K Primer, Light Grey GS905 is a rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats.

MIXING RATIO



GUN SETUP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

Aerosol distance 20-25cm (8-10")

APPLICATION



1 - 3 coat 0,6-1,4 mil

FLASH OFF AND DRY TIMES



AIR DRY 20 °C / 68 °F		FORCED DRY 60°C / 140°F	
Flash off	2 - 3 minutes	Flash off	2 - 3 minutes
Dust-free	-	Dust-free	-
Dry-to-handle	-	Dry-to-handle	-
Dry-to-tape	-	Dry-to-tape	-
Dry-to-sand	-	Dry-to-sand	-
Dry-to-polish	-	Dry-to-polish	-

SUBSTRATES



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanized steel and aluminium.

POTLIFE



COMPONENTS



ADDITIVES



SURFACE PREPARATION



Clean surface with a Low VOC surface cleaner and wipe dry with a clean cloth before the product flashes off.



One coat application no sanding is required, light sanding with soft sanding pad (P800) for overspray on 2-3 coats applications.

NEXT LAYER



MM 900 - 9999 WaterBase 900* Series

PHYSICAL DATA

AS-IS		
RTS REGULATORY DATA:		
	lb./gal	g/L
Actual VOC	6 Max	718 Max
Coating Category	Autobody Primer (CA) / CCP (Federal)	
Product Weighted Reactivity	0.95 Max (CA) / 1.55 Max (Federal)	

PROTECTION



Use suitable respiratory protection (*we recommend the use of a fresh air supply respirator*).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.de-beer.com>

CLEANUP



STORAGE SHELF LIFE

Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES



INFORMATION: If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.