

GENERAL INFORMATION

1-15 Washprimer is a wash primer with etching and passivating properties. Do not apply under polyester spray putty or on thermoplastic TPA coats. If you are not sure about the type of aluminum, always use wash primer. Do not use wash primer as a shopprimer. Never leave an unfinished car with wash primer in a humid environment. Best results will be obtained if fresh material is mixed in the morning and then in the afternoon, in a glass or plastic container.

MIXING RATIO



1:1 Washprimer : Washprimer Hardener

GUN SETUP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1.3-1.5	2/29
HE	1.3-1.5	1.5-1.8/21-26
Airless / Airmix	0.009"/65**	140/160

Air pressure mentioned in table is base on inlet air.

APPLICATION



1 coat 0,4-0,8 mil

FLASH OFF AND DRY TIMES



	AIR DRY 20 °C / 68 °F	FORCED DRY 60°C / 140°F
Flash off	5 - 10 minutes	Flash off -
Dust-free	10 - 15 minutes	Dust-free -
Dry-to-handle	-	Dry-to-handle -
Dry-to-tape	-	Dry-to-tape -
Dry-to-sand	-	Dry-to-sand -
Dry-to-polish	-	Dry-to-polish -



SUBSTRATES



Cured old coatings, steel, galvanized steel and most types of aluminum.

Note: Do not use on thermoplastic (TPA) layers.

POTLIFE



8 hours

COMPONENTS



1-10 Washprimer Hardener

ADDITIVES



-

SURFACE PREPARATION



Pre clean the surface with 1-951 Silicone Remover wipe on and wipe dry. Sand surface with P180-P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with 1-951 Silicone Remover wipe on and wipe dry.



Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER



All DeBeer 2K Surfacer and primers, except Epoxy Primer.

PHYSICAL DATA

RTS REGULATORY DATA:	1:1	
	1-10 Washprimer Hardener	
	lb./gal	g/L
Actual VOC	6.0 Max	720 max
Regulatory VOC (less water and exempt solvents)	6.5 Max	780 Max
Density	7 - 9	840 - 1080
	WT%	VOL%
Total Solids Content	24 - 28	13 - 17
Total Volatile Content	72 - 76	83 - 87
Water	1 - 3	12 - 36
Exempt Compound Content	0	0
Coating Category	Washprimer	

PROTECTION



Use suitable respiratory protection (*we recommend the use of a fresh air supply respirator*).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.de-beer.com>

CLEANUP



Cleaning the Equipment / Per local regulations.

STORAGE/SHELFLIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES



INFORMATION: If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.