

## GENERAL INFORMATION

1-16507 DeBeer Grey Shade 1K Primer, Mid Grey GS907 is a rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats.

## MIXING RATIO



## GUN SETUP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

Aerosol distance 20-25cm (8-10")

## APPLICATION



1 - 3 coat 0,6-1,4 mil

## FLASH OFF AND DRY TIMES



AIR DRY 20 °C / 68 °F		FORCED DRY 60°C / 140°F	
Flash off	2 - 3 minutes	Flash off	2 - 3 minutes
Dust-free	-	Dust-free	-
Dry-to-handle	-	Dry-to-handle	-
Dry-to-tape	-	Dry-to-tape	-
Dry-to-sand	-	Dry-to-sand	-
Dry-to-polish	-	Dry-to-polish	-



## SUBSTRATES



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanized steel and aluminium.

## POTLIFE



## COMPONENTS



## ADDITIVES



## SURFACE PREPARATION



Clean surface with 1-951 Silicone Remover and wipe dry with a clean cloth before the product flashes off.

- **One coat application no sanding is required, light sanding with softsanding pad (P800) for overspray on 2-3 coats applications.**



## NEXT LAYER



MM 900 - 9999 WaterBase 900+ Series  
 MM 500 - 5999 BeroBase 500 Series  
 MM 2000 - 2099 BeroMix 2000 Series

## PHYSICAL DATA

RTS REGULATORY DATA:	A5-I5	
	Ready for Use	
	lb./gal	g/L
Actual VOC	5,9 Max	705 Max
Coating Category	Autobody Primer (CA) / CCP (Federal)	
Product Weighted Reactivity	0,95 Max (CA) / 1,55 Max (Federal)	

## PROTECTION



Use suitable respiratory protection (*we recommend the use of a fresh air supply respirator*).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.de-beer.com>

## CLEANUP



## STORAGE/SHELF LIFE

Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

## NOTES



**INFORMATION: If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.**