



## GENERAL INFORMATION

1-851 Antistatic Degreaser was developed for degreasing of plastic parts in order to avoid charging of the plastic parts and to minimize dust inclusion during application.

### MIXING RATIO



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### GUN SET UP



|      | NOZZLE (MM) | AIR PRESSURE (BAR / PSI) |
|------|-------------|--------------------------|
| HVLP | -           | -                        |
| HE   | -           | -                        |

### APPLICATION



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### FLASH OFF AND DRY TIMES



| AIR DRY<br>20°C / 68°F |   | FORCED DRY<br>60°C / 140°F |   |
|------------------------|---|----------------------------|---|
| Flash off              | - | Flash off                  | - |
| Dust free              | - | Dust free                  | - |
| Dry to handle          | - | Dry to handle              | - |
| Dry to tape            | - | Dry to tape                | - |
| Dry to sand            | - | Dry to sand                | - |
| Dry to polish          | - | Dry to polish              | - |



### SUBSTRATES



Properly prepared plastic parts.

### POT LIFE AT 20°C / 68°F



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### COMPONENTS



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### ADDITIVES



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### SURFACE PREPARATION



When a surface has been cleaned with 1-851 Antistatic Degreaser, masking-tape will not adhere. This has no effect on the adherence of the paint-system.



### NEXT LAYER



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### PHYSICAL DATA

| EU REGULATIONS   |   |
|--|---|
| VOC Code   | 2004/42/IB(a)(850)771   |
| Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product. | IIB/a. Preparatory and cleaning - Preparatory. EU limit values: 850 g/l. (2007) This product contains a maximum of 771 g/l VOC. |
| Chemical Base  | Mix of organic solvents with anti-static agent  |
| Viscosity (RTS)  | -   |
| Specific Gravity (kg/l)  | 0,786   |
| Flash Point Closed Cup   | 28°C / 84,4°F   |
| Volume % Solids  | 1   |
| Physical Properties  |   |
| Economy  | -   |
| Gloss  | -   |
| Colour   | -   |

### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.de-beer.com/en/debeer/choose\\_localization](https://sds.de-beer.com/en/debeer/choose_localization)

### CLEAN UP



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### STORAGE/SHELF LIFE

Minimum 5 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



### NOTES

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