

## GENERAL INFORMATION

1-065 2K Structure Coat Coarse is an additive to create a structured surface in combination with HS420, HS and MS top coats. This additive has been developed for commercial vehicles, passenger cars and industrial coatings.

### MIXING RATIO



2 : 1 Top coat : Structure Coat

### GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

### APPLICATION



See TDS HS420, MS and HS Clear Coats and Top Coats.

### FLASH OFF AND DRY TIMES



See TDS HS420, MS and HS Clear Coats and Top Coats.



### SUBSTRATES



See TDS HS420, MS and HS Clear Coats and Top Coats.

### POT LIFE AT 20°C / 68°F



See TDS HS420, MS and HS Clear Coats and Top Coats.

### COMPONENTS



MM 2000 - 2099 BeroMix 2000 Series  
 MM 3000 - 3046 BeroThane HS420 3000 Series  
 All HS420 clear coats  
 All MS clear coats  
 Matt Clears

**For compatibility see TDS Top Coats and Clear Coats.**

### ADDITIVES



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### SURFACE PREPARATION



See TDS HS420, MS and HS Clear Coats and Top Coats.

**Mask entire vehicle to eliminate unwanted overspray.**



### NEXT LAYER



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### PHYSICAL DATA

PHYSICAL DATA 1-065 2K STRUCTURE COAT COARSE		
Chemical Base	Polyester resin with Polypropylene wax	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	1,009
	Flash Point Closed Cup	27°C / 80.6°F
	Volume % Solids	60,5
	Economy	-
	Gloss	-
	Colour	Milky



**DEBEER**  
REFINISH

**1-065**  
2K Structure Coat Coarse

## PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[SDS DeBeer](#)

## CLEAN UP



[1-051 Gun Cleaner](#)

## STORAGE/SHELF LIFE

The up-to-date shelf life overview can be found by clicking on the following link: [Shelf life overview DeBeer](#)



## NOTES

**All reported product properties on the TDS are determined at a temperature of 20°C / 68°F unless specified otherwise.**