

## GENERAL INFORMATION

Designed for spot repairs, the spot primers can be used to cover sand through areas for a consistent base. The aerosol canister ensures quick and easy application. Its quick-drying properties allow for improved repair process times and it can be used for both solvent and water base repairs.

### MIXING RATIO



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### GUN SETUP



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**Aerosol distance 20-25cm (8-10")**

### APPLICATION



1 - 3 coat 15 - 35 µm (0,6-1,4 mil)

### FLASH-OFF AND DRY TIMES



	AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	2 - 3 minutes	Flash off	2 - 3 minutes	
Dust free	-	Dust free	-	
Dry to handle	-	Dry to handle	-	
Dry to tape	-	Dry to tape	-	
Dry to sand	-	Dry to sand	-	
Dry to polish	-	Dry to polish	-	



### SUBSTRATES



OEM Electro Deposit Primers with sand trough areas of bare metal, bare steel, galvanised steel and aluminium.

### POT LIFE



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### COMPONENTS



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### ADDITIVES



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### SURFACE PREPARATION



Clean surface with 1-951 Silicone Remover and wipe dry with a clean cloth before the product flashes off.

**One coat application no sanding is required, light sanding with softsanding pad (P800) for overspray on 2-3 coats applications.**



### NEXT LAYER



MM 900 - 9999 WaterBase 900+ Series  
 MM 500 - 5999 BeroBase 500 Series  
 MM 2000 - 2099 BeroMix 2000 Series  
 MM 3000 - 3046 BeroThane HS420 3000 Series

### PHYSICAL DATA

EU REGULATIONS		
VOC Code	2004/42/IIIB(c)(840)718	
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.	IIIB/e. Special finishes - All types. EU limit values: 840 g/L (2007). This product contains a maximum of 718 g/L VOC.	
Chemical Base		
Physical Properties	Viscosity (RT5)	
	Specific Gravity (kg/l)	1.052
	Flash Point Closed Cup	<-18°C (<-0.5°F)
	Volume % Solids	
	Economy	400ml/1 m <sup>2</sup> /25 µm
	Gloss	Matt
Colour	White/Light Grey/Mid Grey/Black	



**DEBEER**  
REFINISH

**1-16503**  
Spot Primer White

## PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.de-beer.com/en/debeer/choose\\_localization](https://sds.de-beer.com/en/debeer/choose_localization)

## CLEANUP



## STORAGE / SHELF LIFE



Minimum 10 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

## NOTES

