

**Pralac** SP4699 MS Clear Coat High Gloss 2:1



## **GENERAL INFORMATION**

SP4699 MS Clear Coat High Gloss 2:1 is a high gloss clear finish that is very easy to use. Can be both air-dried and forced-dried.

## **MIXING RATIO**



2:1 Clear Coat: MS Hardener + 0 - 10% Thinner

## **GUN SET UP**

		NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
	HVLP	1,3-1,4	See info manufacturer
	НЕ	1,2-1,4	See info manufacturer
	Pressure tank	0,85-1,2	4,0-5,0

#### **APPLICATION**



2 coat 50-60 µm (2,0-2,4 mil)

## **FLASH OFF AND DRY TIMES**

IR DRY °C / 68°F		FORCED DRY	
		60°C / 140°F	
off	5 -10 minutes	Flash off	5 - 10 minutes
ree	20 - 30 minutes	Dust free	-
handle	8 hours	Dry to handle	25 - 35 minutes
tape	-	Dry to tape	After cooling down
sand	-	Dry to sand	After cooling down
polish	8 hours	Dry to polish	After cooling down
	off ree handle tape sand polish	ree 20-30 minutes handle 8 hours tape - sand -	ree     20 - 30 minutes     Dust free       handle     8 hours     Dry to handle       tape     -     Dry to tape       sand     -     Dry to sand

#### **SUBSTRATES**



Solvent basecoat and Water basecoat. Sanded and degreased old layers.

Basecoat should be fully dry.

#### **POT LIFE AT 20°C / 68°F**



120 - 240 minutes

## COMPONENTS



SP2198 MS Hardener Medium SP2098 MS Hardener Fast SP2298 MS Hardener Slow SP3199 Thinner Medium SP3299 Thinner Slow SP3099 Thinner Fast

#### **ADDITIVES**



## **SURFACE PREPARATION**



Mask entire vehicle to eliminate unwanted overspray.

## **NEXT LAYER**

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Chemical Base	2K Polyurethane Finish		
	Viscosity	17- 18 Dincup 4 / 20°C	
	Specific gravity (kg/l)	0,981	
	Flash point closed cup	29°C / 84,2°F	
	Volume % Solids	36,9	
Physical Properties	Economy	7,4 m²/L/50 μm	
		300 ft²/Gal/1,2 mil	
	Gloss	High Gloss	
	Colour	-	







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## PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

## **CLEAN UP**



Gun Cleaner

## **STORAGE/SHELF LIFE**

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F ) (unopened container).



# NOTES

Specific information for use in Europe (EU): This product (ready for use) is not VOC compliant. Please refer to VOC declaration (2004/42/EC).

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