

# valspar 6133/6135/6137 Valspar Grey Shade 1K Primer



## GENERAL INFORMATION:

Grey shade 1K aerosol rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats



## COMPONENTS:

6133	White GS903
6135	Light Grey GS905
6137	Mid Grey GS907



## SUBSTRATES:

- OEM Electro Deposit Primers with sand trough areas of bare metal ;
- Bare steel
- Galvanised steel
- Aluminium



## SURFACE PREPARATION:

- Wash surface with mild detergent and water
- Rinse with water and dry the surface
- Clean surface with Silicone Remover and wipe dry with a clean cloth before the product flashes off



## Sanding

One coat application no sanding is required, light sanding with soft sanding pad (P800) for overspray on 2-3 coat applications.



## MIXING RATIO:

Not applicable



## ADDITIVES:

Not applicable

## POTLIFE at 20°C / 68°F:

hardener	NA			
potlife(min)	NA			



## GUN SET UP:

	opening(mm)	air pressure(psi/bar)
Gravity feed	Not applicable	
HVLP	Not applicable	
HE	Not applicable	
Suction feed	Not applicable	
Pressure pot	Not applicable	



## APPLICATION:

1-3 coats	15-35 microns
	.06-1.4 mils



## FLASH OFF & DRY TIMES:

	hardener	flash off (min)	dust free(min)	dry to buff(min)	dry to handle(min)
NA		2-3	NA	NA	12-20
Air Dry POTLIFE at 20°C /68°F					
Forced Dry at 60°C /140°F					



## CLEAN UP:

Not applicable

## NEXT LAYER:

MM 900 - 9999 WaterBase 900\* Series  
MM 500 - 5999 BeroBase 500 Series  
MM 2000 - 2099 BeroMix 2000 Series  
Valspar Refinish 862 Series 2K Polyurethane Topcoat  
Valspar Refinish 888C88 High Performance Basecoat  
Valspar Refinish 303C1 1K Acrylic Topcoat

## PHYSICAL DATA:

EU regulations	
VOC code	2004/42/11B(e)(840)791
product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product	II B/e. Special finishes - All types. EU limit values: 840g/l (2007) This product contains a maximum of 791 g/l VOC
physical properties	specific gravity (g/l)
	1.052
	Flash point closed cup
	<-18°C (<-0.5°F)
	Vol. % solids
Economy	1 m <sup>2</sup> /400ml/25 µm
	Gloss
	Matt
Colour	White/Light Grey/Mid Grey

## Storage /shelflife:

Under normal storage conditions 10°C - 30°C / ( 50°F - 90°F) up to ten years (unopened container).



Use suitable respiratory protection (fresh air supply respirator strongly recommended).

## NOTES:

Do not apply when the substrate has a dew point below 3°C  
Relative humidity should not exceed 85%



The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. © 2012 The Valspar Corporation. All rights reserved.

Revision date 27 February 2018 AU/NZ

valspar